

IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): A method for fabricating a composite laminate part,  
comprising ~~the steps consisting in:~~

coating at least one side of a steel sheet, of which ~~[[the]]~~ a thickness  $E_a$  is less than  
0.65 mm with one or more adhesive polymer films of which ~~[[the]]~~ a total thickness  $E_p$  is  
equal to or greater than 0.1 mm, to form a composite laminate steel sheet having a total  
thickness  $E$ , according to which  $E = E_a + E_p$ ,

optionally, cutting said sheet to form a blank, and then

forming the composite laminate sheet or sheet blank by drawing to obtain said  
composite part, the drawing being carried out in a drawing tool comprising a punch, a die,  
and a blank holder, by adjusting the value of the material passage  $P_m$  between the punch and  
the die, so that:

$$E - 0.80 \times E_p \leq P_m \leq E.$$

Claim 2 (Original): The method as claimed in claim 1, wherein the composite  
laminate sheet or sheet blank is drawn by applying the punch directly to the side of the sheet  
or the sheet blank that is coated with the adhesive polymer film.

Claim 3 (Original): The method as claimed in claim 1, wherein the composite  
laminate sheet or sheet blank is drawn by applying the punch directly to the side of the sheet  
or the sheet blank that is not coated with the adhesive polymer film.

Claim 4 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 3~~, wherein the thickness  $E_a$  of the steel sheet is less than 0.5 mm.

Claim 5 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 4~~, wherein the total thickness  $E_p$  of the adhesive polymer film is greater than 0.2 mm.

Claim 6 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 5~~, wherein the total thickness  $E$  of the composite laminate steel sheet is between 0.3 and 1.2 mm.

Claim 7 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 6~~, wherein the polymer film is directly extruded onto the sheet.

Claim 8 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 6~~, wherein the polymer film is formed ~~beforehand~~, before being applied to the steel sheet by hot lamination or by bonding using an adhesive.

Claim 9 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 8~~, wherein the polymer of the adhesive film is a thermoplastic polymer.

Claim 10 (Currently Amended): The method as claimed in claim 9, wherein the thermoplastic polymer is selected from polyolefins, polyesters, polyamides, and blends thereof.

Claim 11 (Currently Amended): The method as claimed in ~~either of claims~~ claim 9 ~~and 10~~, wherein the polymer is functionalized by grafting with a carboxylic acid or a derivative thereof.

Claim 12 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 11~~, wherein, before the polymer film is applied to the steel sheet, it undergoes a corona discharge or flame treatment.

Claim 13 (Currently Amended): The method as claimed in ~~any one of claims~~ claim 1 ~~to 12~~, wherein the steel sheet is subjected to a prior surface treatment to improve the adhesion of the polymer film to the sheet.

Claim 14 (Currently Amended): A part which can be obtained by the fabrication method as claimed in ~~any one of claims~~ claim 1 to 13.